



Product Data Sheet

Eastman Tritan™ Copolyester TX1501HF

Application/Uses

- Appliances
- Consumer goods
- Durable goods
- Housewares
- In-mold decoration
- In-mold labeling

Key Attributes

- Ease of processing
- Excellent clarity
- Excellent hydrolytic stability
- Fast drying times
- Good chemical resistance
- Good flowability
- Good heat resistance
- Outstanding impact resistance
- Quick cycle times

Product Description

Eastman Tritan™ copolyester TX1501HF is a high flow grade of Eastman Tritan™. Eastman Tritan™ copolyester TX1501HF has viscosity reductions of 40-50% relative to Eastman Tritan™ copolyester TX1001. Eastman Tritan™ copolyester TX1501HF contains a mold release derived from vegetable based sources. Other outstanding features include good toughness, hydrolytic stability, and heat and chemical resistance. Eastman Tritan™ copolyester TX1501HF may be used in repeated use food contact articles under United States Food and Drug Administration (FDA) regulations. Eastman Tritan™ copolyester TX1501HF is certified to NSF/ANSI Standard 51 for Food Equipment Materials and is also certified to NSF/ANSI Standard 61 - Drinking Water System Components-Health Effects.

Typical Properties (Preliminary)

Property ^a	Test ^b Method	Typical Value, Units ^c
General Properties		
Specific Gravity	D 792	1.18
Mold Shrinkage	D 955	0.005-0.007 mm/mm (0.005-0.007 in./in.)
Mechanical Properties		
Tensile Stress @ Yield	D 638	43 MPa (6200 psi)
Tensile Stress @ Break	D 638	52 MPa (7500 psi)
Elongation @ Yield	D 638	7%
Elongation @ Break	D 638	210%
Tensile Modulus	D 638	1575 MPa (2.28 x 10 ⁵ psi)
Flexural Modulus	D 790	1575 MPa (2.28 x 10 ⁵ psi)

Flexural Yield Strength	D 790	64 MPa (9300 psi)
Rockwell Hardness, R Scale	D 785	111
Izod Impact Strength, Notched @ 23°C (73°F)	D 256	860 J/m (16.1 ft·lbf/in.)
Impact Strength, Unnotched @ 23°C (73°F)	D 4812	NB

Mechanical Properties (ISO Method)		
Tensile Strength @ Yield	ISO 527	44 MPa
Tensile Strength @ Break	ISO 527	49 MPa
Elongation @ Yield	ISO 527	7%
Elongation @ Break	ISO 527	154%
Tensile Modulus	ISO 527	1604 MPa
Flexural Modulus	ISO 178	1502 MPa
Flexural Strength	ISO 178	60 MPa
Izod Impact Strength, Notched		
@ 23°C	ISO 180	83 kJ/m ²
@ -40°C	ISO 180	11 kJ/m ²

Thermal Properties		
Deflection Temperature		
@ 0.455 MPa (66 psi)	D 648	94°C (201°F)
@ 1.82 MPa (264 psi)	D 648	81°C (178°F)

Optical Properties		
Total Transmittance	D 1003	91%
Haze	D 1003	<1%

Typical Processing Conditions		
Drying Temperature		88°C (190°F)
Drying Time		4-6 hrs
Processing Melt Temperature		260-282°C (500-540°F)
Mold Temperature		38-66°C (100-150°F)

- ^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.
- ^b Unless noted otherwise, the test method is ASTM.
- ^c Units are in SI or US customary units.

Comments

Properties reported here are based on limited testing. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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