



OnFlex™ -V 2485A-E0307

Thermoplastic Vulcanizate

Key Characteristics

Product Description

OnFlex™-V provides the performance of traditional vulcanised rubber, but with the processability of a thermoplastic. OnFlex™-V 2400 series thermoplastic elastomer compounds are based on a polyolefin phase with a cross-linked EPDM phase dispersed within it. This range of compounds are specially formulated for extrusion processes, providing a good surface quality and throughput. Furthermore, this range of compounds is stabilized with a unique, patent pending stabilization system that offers excellent heat ageing resistance in addition to metal deactivation. In addition to this, OnFlex™-V 2400 series thermoplastic elastomer compounds provide excellent colourability (low yellowness), good mechanical properties, excellent flexibility over a wide temperature range, a wide hardness range, and good hydrocarbon and weathering resistance.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	• South America
Additive	• Heat Stabilizer		
Features	• Copper Contact Stabilized	• Heat Stabilized	
Uses	• Automotive Applications • Construction Applications	• General Purpose • Industrial Applications	• Wire & Cable Applications
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	0.960 g/cm ³	0.960 g/cm ³	ISO 1183
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Stress (100% Strain)	595 psi	4.10 MPa	ISO 37
Tensile Stress (300% Strain)	986 psi	6.80 MPa	ISO 37
Tensile Stress (Break)	2100 psi	14.5 MPa	ISO 37
Tensile Elongation (Break)	600 %	600 %	ISO 37
Tear Strength	260 lbf/in	46 kN/m	ISO 34-1
Compression Set			ISO 815
73°F (23°C), 72.0 hr	40 %	40 %	
158°F (70°C), 22.0 hr	50 %	50 %	
212°F (100°C), 22.0 hr	52 %	52 %	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Shore Hardness (Shore A)	85	85	ISO 868
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating - UL (0.0591 in (1.50 mm))	HB	HB	UL 94
Oxygen Index	19 %	19 %	ISO 4589-2

Additional Properties

Tensile properties are measured on an extruded profile.

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80.0 °C
Drying Time	3.0 hr	3.0 hr
Processing (Melt) Temp	356 to 410 °F	180 to 210 °C
Mold Temperature	86.0 to 140 °F	30.0 to 60.0 °C
Injection Rate	Fast	Fast

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Notes

¹ Typical values are not to be construed as specifications.

CONTACT INFORMATION**Americas**

Argentina - Buenos Aires
+0054 11 4200 5917

Brasil - Campinas
+55 19 3206 0561

Mexico - Toluca
+52 722 2790200

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 (815) 385-8500

Asia

China - Shenzhen
+86 (0) 755 2969 2888

China - Suzhou
+86 (0) 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

India - Mumbai
+91 9820 194 220

Taiwan - Yonghe City,
+886 9396 99740

Europe

Germany - Gaggenau
+49 (0) 7225 6802 0

Netherlands - The Netherlands
+31 (0) 165 331 293

Spain - Barbastro (Huesca)
+34 (0) 9 7431 0314

Turkey - Cekmece-Istanbul-Türkiye
+90 (0) 212 549 2256



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www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 (0) 21 5080 1188

PolyOne Europe

2 Rue Melville Wilson
5330 Assesse, Belgium
+32 (0) 83 660 211