



K0233
North America
1/12/2007

KRATON® D1111K

Data Document

Identifier : K233DDg05U

Description

Kraton D1111K is a clear, linear triblock copolymer based on styrene and isoprene with a polystyrene content of 31%. It is supplied from North America in the physical form identified below.

- Kraton D1111K -16 supplied as a dusted porous pellet.

KRATON D1111K is used as an ingredient in formulating adhesives, sealants and coatings. It may also find use as a modifier of bitumen or thermoplastics and in compound formulations. This product is also available as an undusted porous pellet (-00).

Sales Specifications

Property	Test Method	Units	Sales Specification Range	Notes
Polystyrene Content	BAM 919	%w	20 TO 24	
Volatile Matter	BAM 907	%w	≤ 0.7	
Dust, Fine Talc	BAM 908	%w	0.25 TO 0.45	
Total Extractables	BAM 905	%w	≤ 1	
Vis, Sol (Toluene) 25.0%w @25C	BAM 922	cP	750 TO 1250	
Antioxidant	BAM 929	%w	0.08 TO 0.21	a
a Primary antioxidant is a non-staining phenolic antioxidant. The antioxidant package also contains a non-TNPP secondary antioxidant at a target level of 0.2% wt.				

Typical Properties (These are typical values and may not routinely be measured on finished product)

Property	Test Method	Units	Typical Value	Notes
Tensile strength	ASTM D-412	psi	2900	c
Melt Index 200°C, 5kg	n/a	g/10 Min.	2	
Solution Viscosity	BAM 922	cps	1000	d
Styrene / Rubber ratio	n/a		22/78	
300% Modulus	ASTM D-412	psi	200	c
Hardness	ASTM 2240	Shore A (10s)	45	b
Diblock content	n/a		18	
Specific gravity	ASTM D4025	gm/cc	0.93	
Elongation at break	ASTM D-412	%	1200	c
b Typical values on polymer compression molded at 300F.				
c Measured on films cast from a solution in toluene.				
d 25%w toluene solution at 25C				

Packaging

Kraton Polymers are available in a number of different package types. For information specific to this grade, please contact your local Kraton Polymers representative.

(R) KRATON and the KRATON logo are trademarks owned by the KRATON Polymers Group of Companies

End Use Requirements

If the finished article is intended for use in food contact applications, toys, or human contact areas, manufacturers of the final product should observe all relevant regulations. Detailed information is available from Kraton Polymers.

For food packaging, manufacturers of the final product should ensure that all ingredients used comply with applicable regulations. Some of these regulations require tests to be carried out on the final product, e.g. migration. These are the responsibility of the final product manufacturer.

Restrictions on Medical/Healthcare Applications

Products or compounds made from Kraton Polymers' products shall not be used in any of the following applications: (a) cosmetics, (b) drugs and other pharmaceuticals, and (c) Class II and Class III Medical Devices, as defined in 21 CFR 860.3 (hereinafter collectively referred to as "Medical/Healthcare Applications"). Kraton Polymers requires that it give its prior written approval before its products are used in such Medical/Healthcare Applications.

Please contact your Kraton Polymers Sales Representative for more details before using our products in these specific applications.

KRATON POLYMERS HAS NO SPECIFIC EXPERTISE IN THE MEDICAL/HEALTHCARE MARKET OR MEDICAL/HEALTHCARE APPLICATIONS AND DOES NOT INTEND TO PERFORM TESTING, CLINICAL STUDIES OR OTHER INVESTIGATIONS OF THE SUITABILITY OF ITS PRODUCTS FOR THESE SPECIFIC APPLICATIONS. KRATON POLYMERS MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE (INCLUDING MEDICAL/HEALTHCARE APPLICATIONS) FOR ITS PRODUCTS.

EACH CUSTOMER OR USER OF KRATON POLYMERS' PRODUCTS IS SOLELY RESPONSIBLE FOR DETERMINING THE SUITABILITY OF THE MATERIALS IT SELECTS FOR THE INTENDED PURPOSE. FOR MEDICAL/HEALTHCARE APPLICATIONS, EACH CUSTOMER OR USER MUST CONDUCT ITS OWN STUDIES, REGISTRATIONS, AND OTHER RELATED ACTIVITIES TO ESTABLISH THE SAFETY AND EFFICACY OF ITS PRODUCTS.

Do not use Kraton Polymers' tradenames, trademarks, logos or other similar identifying characteristics for the manufacture, sale or promotion of products intended for Medical/Healthcare Applications.

Safety and Handling Precautions

Read the Material Safety Data Sheet for Kraton Polymers' products carefully and thoroughly before beginning any work with such products. Additional information relating to the health, safety, storage, handling and processing of Kraton Polymers' products can be found in the Kraton Polymer HSE Fact Sheet (K0155), available from your local Kraton Polymers Sales Representative. Kraton Polymers also recommends that customers or users consult other sources of safety information, for example, the current edition of the "Code of Practice on the Toxicity and Safe Handling of Rubber Chemicals," British Rubber Manufacturers Association Limited (www.brma.co.uk).

Kraton Polymers' products and compounds can accumulate electrostatic charges when rubbed, chafed or abraded. Processing and storage equipment for use with Kraton Polymers' products should provide a means of dissipating any charges that may develop.

When processing Kraton Polymers' products, maintain a fire watch if the material reaches 225°C (437°F) for Kraton IR and Kraton D (polymers and compounds), and 280°C (536°F) for Kraton G (polymers and compounds). The temperatures listed above are indicated only for safety reasons (risk of fire and product degradation) and are not necessarily recommended for processing. Degradation of the polymer (polymer breakdown) will start at lower temperatures depending on the specific processing conditions. Therefore, operating below these temperatures does not guarantee the absence of product degradation.

Kraton Polymers' products (the neat resin or the base product) are high molecular weight polymers which by all accounts are non-toxic and biologically inactive.

Warranty

The information contained in this publication is, to the best of Kraton Polymers' knowledge, true and accurate, but any recommendations or suggestions that may be made are without guarantee, since the conditions of use and storage are beyond Kraton Polymers' control. The customer understands that it shall make its own assessment to determine the suitability of a Kraton Polymers' product for a particular purpose. Further, nothing contained herein shall be construed as a recommendation to use any Kraton Polymers product in conflict with existing patents. All products purchased from or supplied by Kraton Polymers are subject to terms and conditions set out in the applicable contract, order acknowledgement and/or bill of lading. Kraton Polymers warrants only that its products will meet those specifications designated therein.

KRATON POLYMERS MAKES NO OTHER WARRANTY, EITHER EXPRESS OR IMPLIED INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE; OR THAT THE USE OF SUCH INFORMATION OR KRATON POLYMERS PRODUCT WILL NOT INFRINGE ANY PATENT.

For further information:

USA Tel (toll free): +1-800-4-Kraton (+1 800-457-2866)

USA Tel: +1-281-504-4950

USA Fax: +1-281-504-4953

In Europe / Africa

Europe Fax: +44-(0)1829-773-130

In South America

Fax: +55-(0)19-3874-7275

In Asia Pacific

Tel Japan +81-3-3769-5990

Hong Kong +852-250-80-657

Taiwan +886-2-2545-1538

China +86-21-5109-5212

South East Asia / India +91-11-628-4324

Australia +61-41-937-5055

Or contact your local KRATON Polymers Representative

Visit us at www.kraton.com

Email info@kraton.com