



# Maxxam™ DC-818.G001-8000

## Polypropylene

### Key Characteristics

#### Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

#### General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Filler, 30% Filler by Weight • Glass\Mineral		
Features	• General Purpose		
Uses	• Construction Applications • Consumer Applications	• General Purpose • Industrial Applications	
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.12	1.12	ASTM D792
Specific Volume	24.7 in <sup>3</sup> /lb	0.892 cm <sup>3</sup> /g	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>2</sup> (200°C/2.16 kg)	4.5 g/10 min	4.5 g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0E-3 to 6.0E-3 in/in	0.20 to 0.60 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>3</sup> (Yield)	10000 psi	68.9 MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	5.0 %	5.0 %	ASTM D638
Flexural Modulus	640000 psi	4410 MPa	ASTM D790
Flexural Strength	15000 psi	103 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.4 ft-lb/in	75 J/m	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm), BK)	HB	HB	UL 94

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	60.8 to 122 °F	16.0 to 50.0 °C

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Procedure A

<sup>3</sup> Type I, 2.0 in/min (51 mm/min)

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