Maxxam™ DP-9156-5-8000

Polypropylene Homopolymer

Key Characteristics

Product Description
PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight		
Features	• Chemically Coupled	• Copolymer	• General Purpose
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	0.960	0.960	ASTM D792
Melt Mass-Flow Rate (MFR) [2] (230°C/2.16 kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow	3.0E-3 to 6.0E-3 in/in	0.30 to 0.60 %	ASTM D955
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength [3] (Yield)	4800 psi	33.1 MPa	ASTM D638
Tensile Elongation [3] (Break)	12 %	12 %	ASTM D638
Flexural Modulus	220000 psi	1520 MPa	ASTM D790
Flexural Strength	5800 psi	40.0 MPa	ASTM D790
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	3.7 ft·lb/in	200 J/m	
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	284 °F	140 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	60.8 to 122 °F	16.0 to 50.0 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] Procedure A

[3] Type I, 2.0 in/min (51 mm/min)

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