**Processing guide** 

Specialty Engineered Materials

# PolyOne.

## Edgetek AT Acetal (POM) Compounds

We cannot guarantee that the data contained in this document is accurate for all blends and grades of POM. In all cases, the supplier of the material should be contacted to determine the exact chemical resistance of the material.

Chemical	cal Resistance		Chemical	Resistance	
	20° C	60° C		20° C	60° C
Acetaldehyde	R		Glycerine	R	
Acetic acid (10%)	R		Glycol, ethylene	R	
Acetic acid (glac./anh.)	LR		Hydrochloric acid (10%)	NR	NR
Acetic anhydride	LR		Hydrogen sulphide	R	
Acetone	R		Lactic acid (90%)	LR	
Acetylene	R		Lead acetate	R	
Alcohols	R		Lime (CaO)	R	
Aliphatic esters	R		Manganate, potassium (K)	R	
Alkyl chlorides	R		Mercuric chloride	R	
Ammonia, anhydrous	R		Mercury	R	
Ammonia, aqueous	R		Methanol	R	
Ammonium chloride	R		Moist air	R	
Aqua regia	NR	NR	Molasses	R	
Aromatic solvents	R		Nickel salts	R	
Benzene	R		Nitrates of Na, K and NH3	R	
Benzoic acid	LR		Nitric acid (<25%)	NR	NR
Brines, saturated	R		Nitrite (Na)	R	
Bromine	NR	NR	Oils, diesel	R	NR
Calcium chloride	R		Oils, essential	R	R
Carbon tetrachloride	R		Oils, lubricating + aromatic additives	R	
Caustic soda & potash	R	R	Oils, vegetable and animal	R	
Chlorine, dry/wet	NR	NR	Perchloric acid	R	R
Chlorides of Na, K, Ba	R	R	Phosphoric acid (20%)	NR	NR
Chloroacetic acid	NR	NR	Sea water	R	NR
Chloroform	R		Silver nitrate	R	NR
Chromic acid (80%)	NR	NR	Sodium carbonate	R	R
Citric acid	LR		Sodium silicate	R	
Copper salts (most)	R		Sodium sulphide	R	
Cyclohexane	R		Starch	R	
Detergents, synthetic	R		Sulphates (Na, K, Mg, Ca)	R	
Ether	R	R	Sulphites	R	
Fatty acids (>C6)	R		Sulphur	R	
Ferrous sulphate	R		Sulphuric acid, fuming	NR	NR
Fluorinated refrigerants	R		Trichlorethylene	LR	
Formaldehyde (40%)	R		Water, distilled.	R	
Formic acid	NR	NR	Water, soft	R	
Gelatine	R		Water, hard	R	
R = Resistant LR =	Limited Resistance	NR-	Not Recommended		

#### CONTACT INFORMATION

#### Europe

Germany – Gaggenau +49 (0) 7225 680 20 Spain – Barbastro +34 (0) 97431 0314 Turkey – Istanbul +90 (0) 212 549 2241

#### Americas U.S. – Avon Lake, Ohio

+1 440 930 1000

China – DongGuan +86 (0) 769 8587 8800 China – Shenzhen +86 (0) 755 2969 2888 India – Mumbai +91 9820 194 220 Singapore +65 (0) 6861 9325

Asia

PolyOne

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#### www.polyone.com

#### **PolyOne Americas**

33587 Walker Road Avon Lake, OH 44012 U.S.A. Tel.: +1 440 930 1000

### PolyOne Asia

Guoshoujing Road No. 88 Z.J Hi-Tech Park, Pudong Shanghai, 201203, China Tel.: +86 (0) 21 5080 1188 Rue Melville Wilson 2 5330 Assesse, Belgium Tel.: +32 (0) 83 660 211

PolyOne Europe

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