



Maxxam™ F5134T4-1

Polypropylene Homopolymer

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Talc\Mineral, 40% Filler by Weight		
Features	• General Purpose	• Homopolymer	
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.25	1.25	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11 g/10 min	11 g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR)	0.760 in ³ /10min	12.5 cm ³ /10min	ISO 1133
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	508000 psi	3500 MPa	ISO 527-2
Tensile Stress (Yield)	3920 psi	27.0 MPa	ISO 527-2
Flexural Modulus	479000 psi	3300 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength (73°F (23°C))	1.0 ft·lb/in ²	2.1 kJ/m ²	ISO 180
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	158 °F	70.0 °C	ISO 75-2/A

Notes

¹ Typical values are not to be construed as specifications.

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