## ARONKASEI CO., LTD.

Item	Test Method		Unit	AR-NF0-80B
	Characteristic			UL : V-0
Hardness	JIS K 6253	typeA	point	80
Specific Gravity	JIS K 7112		·	1.18
Melt Flow Rate	ASTM D 1238	200 × 49N	g/10min	0.8
Tensile strength	JIS K 6251		MPa	5.8
300%Modulus	II .		ıı .	3.6
Elongation	и		%	590
Tear Strength	JIS K 6252		kN/m	24
Rebound resilience	JIS K 6255		%	33
Taber abrasion Test	JIS K 6264	H22 × 9.8N × 1000Cycle	mg	1234
Compression Set	JIS K 6262	23 × 24hr	%	17
		70 × 24hr		40
		100 × 24hr		85
Softening Temperature	our method 1			96
Brittleness Temperature	JIS K 7216			<-60
Mold Shrinkage (Vertical/Flowing directions)	our method 2		%	0.9/1.0
Molding Method				Injection
Drying	·		-	necessary(80 ~ 90 × 3 ~ 4hour)
Color				Black
Flame Retardance	UL-94		·	V-0

The values shown in the table are representative ones and not guaranteed.

The figures in the table are subject to change without notice.

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<sup>1</sup> Softening temperature measurement method: Vicat softening temperature (at temperature rise rate of 50 /hour and load of 2.5N) was determined with a needle inserted by 1mm.

<sup>2</sup> Shrinkage: A film gate sheet (126mm x 126mm x 2mm) was formed (at mold temperature of 40 and cooling period of 40 seconds).

<sup>3</sup> This is a grade that is made to order and sold.