

TECHNICAL DATASHEET

TRILFT® LF9000G30

PP + Long Glass Fiber

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
PHYSICAL			
Specific Gravity	-	D792	1.12
MECHANICAL			
Tensile Strength at yield	kg _f /cm ²	D638	1,200
Flexural Strength at yield	kg _f /cm ²	D790	1,400
Flexural Modulus	kg _f /cm ²	D790	55,000
Izod Impact Strength, notched, 23℃ (1/8")	kg _f ·cm/cm	D256	17
THERMAL			
HDT, 4.6 kgf/cm ²	℃		155
ELECTRICAL			
OTHERS			
Mold Shrinkage	%		0.2~0.6

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.

PROCESSING GUIDE

TRILFT® LF9000G30 GRADE

PP + Long Glass Fiber

- General processing conditions for TRILFTLF9000G30 are shown below. Drying prior to processing is essential to ensure desired appearance and property performance.

SPECIFICATION	UNIT	CONDITIONS
Drying Temperature	℃	80~100
Drying Time	hr	3~5
Moisture Content, Max	%	0.02
Melt Temperature	℃	210~230
Nozzle Temperature	℃	220~230
Front Temperature	℃	210~220
Middle Temperature	℃	210~220
Rear Temperature	℃	200~210
Mold Temperature	℃	40
Screw Speed	rpm	<50
Vent Depth	mm	0.02~0.05

Global Network

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