

TECHNICAL DATASHEET

TRILOY® 210

PC/ABS

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
PHYSICAL			
Specific Gravity	-	D792	1.13
Water Absorption (24 hours at 23°C)	%	D570	0.2
Melt Flow Rate (250°C, 5kg)	g/10min	D1238	6
MECHANICAL			
Tensile Strength at yield	kg _f /cm ²	D638	500
Tensile Elongation at break	%	D638	100
Flexural Strength at yield	kg _f /cm ²	D790	700
Flexural Modulus	kg _f /cm ²	D790	20,000
Izod Impact Strength, notched, 23°C (1/8")	kg _f ·cm/cm	D256	50
THERMAL			
HDT, 18.6 kg _f /cm ²	°C	D648	108
ELECTRICAL			
OTHERS			
Mold Shrinkage (3mm thickness)	%	D955	0.5~0.7

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.

PROCESSING GUIDE

TRILOY® 210 GRADE

PC/ABS

- General processing conditions for TRILOY210 are shown below. Drying prior to processing is essential to ensure desired appearance and property performance.

SPECIFICATION	UNIT	CONDITIONS
Drying Temperature	℃	90~100
Drying Time	hr	3~5
Moisture Content, Max	%	0.02
Melt Temperature	℃	260~280
Nozzle Temperature	℃	250~270
Front Temperature	℃	255~275
Middle Temperature	℃	255~275
Rear Temperature	℃	245~265
Mold Temperature	℃	60~90

Global Network

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