

TECHNICAL DATASHEET

TRILOY® 235GNH15

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
PHYSICAL			
Specific Gravity	-	D792	1.28
Water Absorption (24 hours at 23°C)	%	D570	0.2
Melt Flow Rate (260°C, 2.16kg)	g/10min	D1238	28
MECHANICAL			
Tensile Strength at yield	kg _f /cm ²	D638	950
Tensile Elongation at break	%	D638	2
Flexural Strength at yield	kg _f /cm ²	D790	1,200
Flexural Modulus	kg _f /cm ²	D790	55,000
Izod Impact Strength, notched, 23°C (1/8")	kg _f ·cm/cm	D256	6
Rockwell Hardness	R scale	D785	121
THERMAL			
HDT, 18.6 kgf/cm ²	°C	D648	95
ELECTRICAL			
OTHERS			
UL-94 Flammability (1.5mm)	-	(UL 94)	V-1
Mold Shrinkage (3mm thickness)	%	D955	0.3 ~ 0.5

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.

PROCESSING GUIDE

TRILOY® 235GNH15 GRADE

- General processing conditions for TRILOY235GNH15 are shown below. Drying prior to processing is essential to ensure desired appearance and property performance.

SPECIFICATION	UNIT	CONDITIONS
Drying Temperature	℃	85
Drying Time	hr	3-5
Moisture Content, Max	%	0.02
Melt Temperature	℃	260~280
Nozzle Temperature	℃	250~290
Front Temperature	℃	260~280
Middle Temperature	℃	260~290
Rear Temperature	℃	260~280
Mold Temperature	℃	40~90
Back Pressure	MPa	<70
Screw Speed	rpm	<60
Injection Pressure	MPa	<70
Injection Speed	%	<50
Hold Pressure	MPa	<50
Injection Cushion	mm	3~6

Global Network

HEAD OFFICE

Samyang Corporation
31, Jong-ro 33-gil, Jongno-gu, Seoul, Korea
T. +82-2-740-7747

Chemical Research Center

730, Daedeok-daero, Yuseong-gu, Daejeon, Korea
T. +82-42-865-8114

JEONJU ENGINEERING PLASTIC PLANT

147, Palbok-ro, Deokjin-gu, Jeonju, Korea
T. +82-63-210-6664

SAMYANG ENGINEERING PLASTICS (SHANGHAI) CO., LTD.

No.131, Shuangying Road, Qingpu Industrial Area,
Qingpu County, Shanghai, China
T. +86-21-6922-2270

SAMYANG ENGINEERING PLASTICS (HUNGARY) CO., LTD.

H5100, Jaszbereny, Necso, Telep 1, Hungary
T. +36-21-311-1263

SAMYANG ENGINEERING PLASTICS (VIETNAM) LLC

1 Song Hanh Road, Nhon Trach 6 Industrial Zone, Long Tho
Commune, Nhon Trach District, Dong Nai Province, Vietnam
T. +84-0251-3686-707