

TECHNICAL DATASHEET

TRILOY® CF210M

PC/ABS

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
PHYSICAL			
Specific Gravity	-	D792	1.13
Water Absorption (24 hours at 23°C)	%	D570	0.2
Melt Flow Rate (260°C, 2.16kg)	g/10min	D1238	35
MECHANICAL			
Tensile Strength at yield	kg _f /cm ²	D638	600
Tensile Elongation at break	%	D638	60
Flexural Strength at yield	kg _f /cm ²	D790	1,000
Flexural Modulus	kg _f /cm ²	D790	26,000
Izod Impact Strength, notched, 23°C (1/8")	kg _f ·cm/cm	D256	7
Rockwell Hardness	R scale	D785	110
THERMAL			
HDT, 18.6 kgf/cm ²	°C	D648	85
Coefficient of Linear Thermal Expansion	mm/mm/°C	D696	7.3 x 10 ⁻⁵
ELECTRICAL			
Volume Resistivity	Ω·cm	D257	5E+16
Dielectric Strength	kV/mm	D149	25
Dielectric Constant	-	D150	3
Dissipation Factor	-	D150	0.009
ARC Resistance	sec	D495	123
OTHERS			
UL-94 Flammability (1.0mm thickness)	-	(UL 94)	V-2
UL-94 Flammability (1.5mm thickness)			V-0
Mold Shrinkage (3mm thickness)	%	D955	0.5~0.7

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.

PROCESSING GUIDE

TRILOY® CF210M GRADE

PC/ABS

- General processing conditions for TRILOYCF210M are shown below. Drying prior to processing is essential to ensure desired appearance and property performance.

SPECIFICATION	UNIT	CONDITIONS
Drying Temperature	℃	100~110
Drying Time	hr	3~5
Moisture Content, Max	%	0.02
Melt Temperature	℃	260~280
Nozzle Temperature	℃	250~270
Front Temperature	℃	255~275
Middle Temperature	℃	255~275
Rear Temperature	℃	245~265
Mold Temperature	℃	60~90

Global Network

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