

## TECHNICAL DATASHEET

**TRILOY<sup>®</sup> ES280P**

PC/ABS

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
<b>PHYSICAL</b>			
Specific Gravity	-	D792	1.31
Melt Flow Rate (260°C, 5kg)	g/10min	D1238	27
<b>MECHANICAL</b>			
Tensile Strength at yield	kg <sub>f</sub> /cm <sup>2</sup>	D638	600
Tensile Elongation at break	%	D638	3
Flexural Strength at yield	kg <sub>f</sub> /cm <sup>2</sup>	D790	1,000
Flexural Modulus	kg <sub>f</sub> /cm <sup>2</sup>	D790	45,000
Izod Impact Strength, notched, 23°C (1/8")	kg <sub>f</sub> ·cm/cm	D256	3
<b>THERMAL</b>			
HDT, 18.6 kg <sub>f</sub> /cm <sup>2</sup>	°C	D648	79
<b>ELECTRICAL</b>			
<b>OTHERS</b>			

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.