

TECHNICAL DATASHEET

TRILOY® HF200S

PC/ABS

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
PHYSICAL			
Specific Gravity	-	D792	1.08
Water Absorption (24 hours at 23°C)	%	D570	0.12
Melt Flow Rate (260°C, 2.16kg)	g/10min	D1238	22
MECHANICAL			
Tensile Strength at yield	kg _f /cm ²	D638	450
Tensile Elongation at break	%	D638	80
Flexural Strength at yield	kg _f /cm ²	D790	750
Flexural Modulus	kg _f /cm ²	D790	24,000
Izod Impact Strength, notched, 23°C (1/8")	kg _f ·cm/cm	D256	60
THERMAL			
HDT, 18.6 kg _f /cm ²	°C	D648	82
ELECTRICAL			
OTHERS			
UL-94 Flammability (1.5mm thickness)	-	(UL 94)	V-0, 5VA
Mold Shrinkage (3mm thickness)	%	D955	0.5~0.7

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.

PROCESSING GUIDE

TRILOY® HF200S GRADE

PC/ABS

- General processing conditions for TRILOYHF200S are shown below. Drying prior to processing is essential to ensure desired appearance and property performance.

SPECIFICATION	UNIT	CONDITIONS
Drying Temperature	℃	80
Drying Time	hr	3~4
Moisture Content, Max	%	0.02
Melt Temperature	℃	260~280
Nozzle Temperature	℃	250~270
Front Temperature	℃	255~275
Middle Temperature	℃	255~275
Rear Temperature	℃	245~265
Mold Temperature	℃	60~90

Global Network

HEAD OFFICE

Samyang Corporation
31, Jong-ro 33-gil, Jongno-gu, Seoul, Korea
T. +82-2-740-7747

Chemical Research Center

730, Daedeok-daero, Yuseong-gu, Daejeon, Korea
T. +82-42-865-8114

JEONJU ENGINEERING PLASTIC PLANT

147, Palbok-ro, Deokjin-gu, Jeonju, Korea
T. +82-63-210-6664

SAMYANG ENGINEERING PLASTICS (SHANGHAI) CO., LTD.

No.131, Shuangying Road, Qingpu Industrial Area,
Qingpu County, Shanghai, China
T. +86-21-6922-2270

SAMYANG ENGINEERING PLASTICS (HUNGARY) CO., LTD.

H5100, Jaszbereny, Necso, Telep 1, Hungary
T. +36-21-311-1263

SAMYANG ENGINEERING PLASTICS (VIETNAM) LLC

1 Song Hanh Road, Nhon Trach 6 Industrial Zone, Long Tho
Commune, Nhon Trach District, Dong Nai Province, Vietnam
T. +84-0251-3686-707