



TAITALAC 1250

ABS Resin

DESCRIPTION

- Injection / extrusion
- Medium high impact
- Good flow for process
- Metal plating

APPLICATION

- Automobile grill
- Various ornaments
- Trophies
- Electric appliances

Properties	Test	Test Condition	SI unit		English unit	
			Unit	s.p.	Unit	s.p.
Specific Gravity	ASTMD792			1.03		
Melt Flow Index	ASTMD1238	200°C, 5kg load	g/10min	2.0		
Melt Flow Index	ASTMD1238	220°C, 10kg load	g/10min	21		
Mechanical						
Izod Impact Strength	ASTMD256	23°C, 1/4 in notched	kg-cm/cm	22	ft-lb/in	4.0
Izod Impact Strength	ASTMD256	23°C, 1/8 in notched	kg-cm/cm	24	ft-lb/in	4.4
Tensile Strength at Yield	ASTMD638	23°C, 1/8 in, 5 mm/min	kg/cm ²	390	psi	5500
Tensile Strength at Break	ASTMD638	23°C, 1/8 in, 5 mm/min	kg/cm ²	340	psi	4800
Elongation at Break	ASTMD638	23°C, 1/8 in, 5 mm/min	%	30		
Flexural Yield	ASTMD790	23°C, 2.8 mm/min	kg/cm ²	690	psi	9900
Flexural Modulus	ASTMD790	23°C, 2.8 mm/min	kg/cm ²	25000	psi	360000
Thermal						
Heat Distortion Temperature	ASTMD648	Unannealed, 1/2 in, 18.56 kg/cm ² load pressure	°C	85	°F	185
Vicat Softening Temperature	ASTMD1525	1/8 in, 1 kg load	°C	100	°F	212
Physical						
Rockwell Hardness	ASTMD785	23°C, R-scale	R-scale	105		
Mold Shrinkage	ASTMD955		%	≤0.4		
Water Absorption	ASTMD570		wt %	≤0.3		
Flammability	UL-94	1/16 in	File No E50263	HB		
Electrical						
Relative Temperature Index	UL-746B	0.062 in above	°C	60	°F	140
Hot Wire Ignition	UL-746A	0.062 in above	Secs	16		
High Current Arc Ignition	UL-746A	0.062 in above	Arcs	200		
Arc Tracking Rate	UL-746A	0.062 in above	in/min	0		

Note : The data listed represent average values and are believed to be reliable. They are given for information; no guarantee of their accuracy is made.