



TAITALAC 6000R

ABS Resin

DESCRIPTION

- High impact
- Extrusion

Properties	Test	Test Condition	SI unit		English unit	
			Unit	s.p.	Unit	s.p.
Specific Gravity	ASTMD792			1.04		
Melt Flow Index	ASTMD1238	200°C, 5kg load	g/10min	0.4		
	ASTMD1238	220°C, 10kg load	g/10min	4		
Mechanical						
Izod Impact Strength	ASTMD256	23°C, 1/4 in notched	kg-cm/cm	35	ft-lb/in	6.42
Izod Impact Strength	ASTMD256	23°C, 1/8 in notched	kg-cm/cm	45	ft-lb/in	8.25
Tensile Strength at Yield	ASTMD638	23°C, 1/8 in, 5 mm/min	kg/cm ²	460	psi	6500
Tensile Strength at Break	ASTMD638	23°C, 1/8 in, 5 mm/min	kg/cm ²	370	psi	5200
Elongation at Break	ASTMD638	23°C, 1/8 in, 5 mm/min	%	30		
Flexural Yield	ASTMD790	23°C, 2.8 mm/min	kg/cm ²	700	psi	10100
Flexural Modulus	ASTMD790	23°C, 2.8 mm/min	kg/cm ²	23000	psi	33000
Thermal						
Heat Distortion Temperature	ASTMD648	Unannealed, 1/2 in, 18.56 kg/cm ² load pressure	°C	86	°F	181
Vicat Softening Temperature	ASTMD1525	1/8 in, 1 kg load	°C	103	°F	217
Physical						
Rockwell Hardness	ASTMD785	23°C, R-scale	R-scale	115		
Mold Shrinkage	ASTMD955		%	≤ 0.4		
Water Absorption	ASTMD570		wt %	≤ 0.3		
Flammability	UL-94	1/16 in	File No E50263	HB		
Electrical						
Relative Temperature Index	UL-746B	0.062 in above	°C	60	°F	140
Hot Wire Ignition	UL-746A	0.062 in above	Secs	18		
High Current Arc Ignition	UL-746A	0.062 in above	Arcs	200		
Arc Tracking Rate	UL-746A	0.062 in above	in/min	0		

Note : The data listed represent average values and are believed to be reliable. They are given for information; no guarantee of their accuracy is made.