

# **Applications**

- Medical
- Injection molding

## **Product Description**

Westlake EM1550 is an LDPE resin used for injection molding applications.

### **Typical Physical Properties**

Property <sup>a</sup>	Test Method b	Typical Value, Units <sup>c</sup>
Melt Index	D 1238	3.5 g/10 min
Density	D 4883	917 kg/m³ (0.917 g/cm³)
Peak Melting Point by DSC	D 3418	107°C (225°F)
Vicat Softening Point	D 1525	87°C (189°F)
Ultimate Tensile 500 mm/min (20 in/min)	D 638 Type IV Specimen	900 psi
Elongation 500 mm/min (20 in/min)	D 638 Type IV Specimen	500%

- <sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.
- <sup>b</sup> Unless noted otherwise, the test method is ASTM.
- <sup>c</sup> Units are in SI or US customary units.

#### **Notes**

Where required, test specimens are compression molded according to ASTM D 1928.

## **Processing**

Melt temperatures of 300°F – 340°F are recommended for Westlake Chemical EM1550.

## **Regulatory Compliance**

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.