

## WPP PP PPC3TF1.5-Natural

## Washington Penn Plastic Co. Inc. - Polypropylene Copolymer

Wednesday, October 9, 2019

	General Info	ormation	
General			
Material Status	Commercial: Active		
Availability	<ul><li>Africa &amp; Middle East</li><li>Asia Pacific</li></ul>	<ul><li>Europe</li><li>Latin America</li></ul>	North America
Filler / Reinforcement	<ul> <li>Talc, 14% Filler by Weight</li> </ul>		
Features	<ul><li>Copolymer</li><li>Good Dimensional Stability</li></ul>	<ul><li>Good Impact Resistance</li><li>Good Stiffness</li></ul>	
Uses	<ul> <li>Automotive Applications</li> </ul>	<ul> <li>Automotive Interior Trim</li> </ul>	
Appearance	<ul> <li>Colors Available</li> </ul>	<ul> <li>Natural Color</li> </ul>	
Processing Method	Injection Molding		

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Density / Specific Gravity	0.988	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength <sup>2</sup> (Yield)	22.0	MPa	ASTM D638	
Flexural Modulus <sup>3</sup>	1700	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	120	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
1.8 MPa, Unannealed	119	°C		

## **Additional Information**

Tested at  $23 \pm 2$ °C ( $73.4 \pm 3.6$ °F) and  $50 \pm 5$ % relative humidity unless otherwise noted

## Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 50 mm/min

<sup>3</sup> 1.3 mm/min

