

liquid crystal polymer resin

PRELIMINARY DATA

Zenite® 3226L BK & WT

Lubricated 10% Glass, 30% Mineral Reinforced LCP Resin

Zenite® 3226L is a lubricated 10% glass, 30% mineral reinforced LCP resin having excellent toughness and a DTUL of 248 C. It is well suited for use in the automotive, electrical/electronic, telecommunications, and aerospace industries.

Property	Test Method	Units	Value
Mechanical			
Stress at Break	ISO 527-1/-2	MPa (kpsi)	
4mm		, ,	131 (19.0)
Strain at Break	ISO 527-1/-2	%	i i
4mm			1.5
Flexural Modulus	ISO 178	MPa (kpsi)	
4mm			13150 (1910)
Flexural Strength	ISO 178	MPa (kpsi)	
4mm			167 (24.2)
Notched Izod Impact	ISO 180/1A	kJ/m2	
4mm			9.2
Thermal			
Deflection Temperature	ISO 75-1/-2	°C (°F)	
1.80MPa, 4mm			248 (478)
Flammability			
Rating @ Thickness			V-0
Thickness Tested		mm	
Black			1.6
White			3

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. Mechanical properties measured at 23°C (73°F) unless otherwise stated.

Mechanical properties measured at 3.18mm (0.125in) unless otherwise stated.

During molding, use protective equipment and clothing. Skin contact with molten Zenite® resins can cause severe burns. Be particularly alert during purging.

The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

Zenite® is a DuPont registered trademark.

980709/991025

The information provided in this data sheet corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since DuPont cannot anticipate all variations in actual end-use conditions DuPont makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights. Caution: Do not use this product in medical applications involving permanent implantation in the human body. For other medical applications see "DuPont Medical Caution Statement", H-51459 or H-50102.

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Product Information

Zenite® 3226L BK & WT

Property	Test Method	Units	Value
Temperature Index			
RTI, Electrical	UL 746B	°C (°F)	
3.0mm			130 (266)
Black, 1.5mm			130 (266)
RTI, Mechanical with Impact	UL 746B	°C (°F)	
3.0mm			130 (266)
Black, 1.5mm			130 (266)
RTI, Mechanical without Impact	UL 746B	°C (°F)	
3.0mm			130 (266)
Black, 1.5mm			130 (266)
Other			
Density	ISO 1183	kg/m3 (g/cm3)	
Black			1730 (1.73)
White			1760 (1.76)
Molding Shrinkage	ISO 294-4	%	
Normal			0.27
Parallel			0.0
Processing		0.7 (0.77)	24-2 (2
Melt Temperature Range		°C (°F)	345-355 (653-670)
Mold Temperature Range		°C (°F)	30-150 (85-300)
Processing Moisture Content		%	< 0.01

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