DuPont Packaging & Industrial Polymers





DuPont™ Elvaloy® 742

Elvaloy® resins Product Data Sheet

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Product Description DuPont™ Elvaloy® 742 is an ethylene/vinyl acetate/carbon monoxide (E/VA/CO)

copolymer designed for polymer modification.

Restrictions

Material Status

• Commercial: Active

Availability • Globally

Typical Characteristics

Uses • Polymer Modifier

Features Permanent, non-migrating PVC modifier. CPVC, TPU modifier.

Characteristics / Benefits Elvaloy® 742 copolymer deliver toughness and flexibility that is locked in to PVC.

Elvaloy® 742 copolymer will not migrate like liquid plasticizers

Property Typical Value Units **ASTM Tes Method** Tensile Strength 4.2 MPa D638 Elongation at Break 1200 % D638 Hardness (Durometer) Shore A D2240 55 D3418 -32 °C Molecular Wt. Distr. Normal D3593

Applications PVC Modification

Typical Properties

Physical Nominal Values Test Method (s)

Density () 1.02 g/cm³ ASTM D792

Melt Flow Rate (190°C/2.16kg) 35 g/10 min ASTM D1238 ISO 1133

Thermal Nominal Values Test Method (s)

Melting Point (DSC) 45°C (113°F)

Processing Information

General

Maximum Processing Temperature 240°C (464°F)

FDA Status Information Elvaloy® 742 currently does not have any US-FDA clearance for direct or in-direct

contact with food materials.

Regulatory Information For information on regulatory compliance outside of the U.S., consult your local

DuPont representative.

Safety & Handling As with any hot material, care should be taken to protect the hands and other

exposed parts of the body when working with molten polymer.

At temperatures above 240 °C (464 °F), these resins can evolve low concentrations of fumes. When resins are overheated, more extensive decomposition may occur. Because fumes produced during exposure to high temperatures may be combustible, exposure of overheated resin to atmospheric oxygen should be avoided if possible. Adequate local ventilation should be provided to remove the fumes from the work area.

Disposal of scrap material presents no special problems, and may be accomplished by landfill or by incineration by a properly operated incinerator. Disposal should comply with local, state, and federal regulations. Resin pellets can be a slipping hazard. Loose pellets should be swept up promptly to prevent falls.

For more detailed information on the safe handling and disposal of these resins a Product Safety Bulletin and OSHA Material Safety Data Sheets can be obtained from the Regional Office serving you.

Read and Understand the Material Safety Data Sheet (MSDS) before using this product

Regional Centres

DuPont operates in more than 70 countries. For help finding a local representative, please contact one of the following regional customer contact centers:

Americas

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This data sheet is effective as of 04/23/2008 03:57:00 PM and supersedes all previous versions.