



BETAMATE™ 2098 Crash Durable Structural Adhesive



The approved OEM repair technology

- OEM approved and certified – meets stringent manufacturer requirements
- Two-part epoxy-based adhesive – used on all prepared steels, aluminum alloys and composites
- Higher impact strength performance
- Provides the strength and durability of OEM quality repairs
- Restores original OEM, NVH and crash durability
- Heat-induction curable to accelerate curing process
- Lifetime corrosion protection
- Easy-to-use with virtually all 1K dispensers for faster and easier body repairs
- Adheres to all prepared steel and aluminum and is used in automobile manufacture
- Immediate weld through ability



**BETAMATE™ STRUCTURAL ADHESIVES
OVER 7 BILLION METERS SOLD**

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BETAMATE™ 2098 premium strength structural epoxy adhesive system

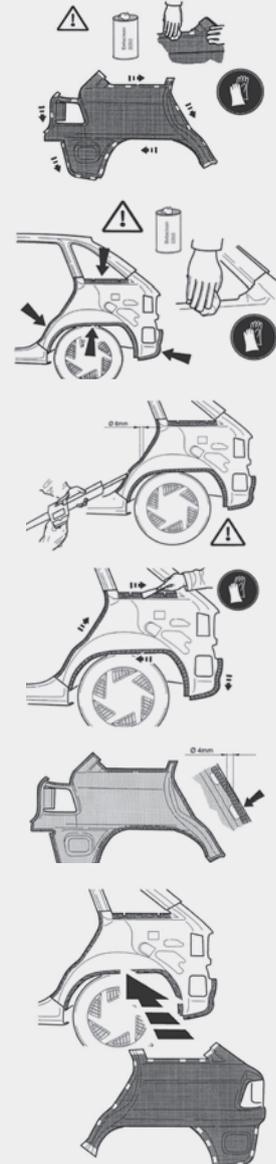
BETAMATE™ 2098 provides the bond strength and longevity expected for OEM quality repairs. BETAMATE™ 2098 restores vehicles to OEM intended design for durability and crash performance.

BETAMATE™ 2098 Technical Data

Work Time	90 minutes @ 70°F (21°C)
Cure Time	7 days @ 70°F (21°C) 2 hours @ 140°F (60°C)
Clamp Time	Immediately when mechanically fastened 2 hours @ 140°F (60°C) 10 hours @ 70°F (21°C)
Paint Time	48 hours @ 70°F (21°C) 2 hours @ 140°F (60°C)
Tensile Strength	3190 psi (22 MPa) using DIN EN ISO 527-1
Lap Shear Strength	Cold Rolled Steel 3336 psi (23 MPa) using DIN EN 1465 Aluminum 2466 psi (17 MPa)
Impact Wedge Peel	30 N/mm* using ISO 11343
Elongation	20% using DIN EN ISO 527-1

*Results based on DuPont internal testing.

Always follow full installation instructions that come with DuPont products, as well as OE repair guidelines.



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Form No. 001-20080-OIA0419