

# DuPont™ Rynite® PET

thermoplastic polyester resin

PRELIMINARY DATA

## Rynite® RE19045 BK507

Rynite® RE19045 BK507 is a 46% glass and mineral reinforced, flame retardant, polyethylene terephthalate black resin.

Property	Test Method	Units	Value
<b>Identification</b>			
Resin Identification	ISO 1043		PET-(MD+GF)46FR(17)
Part Marking Code	ISO 11469		>PET-(MD+GF)46FR(17)<
<b>Mechanical</b>			
Stress at Break	ISO 527	MPa (kpsi)	110 (16)
Strain at Break	ISO 527	%	0.8
Tensile Modulus	ISO 527	MPa (kpsi)	17000 (2460)
Flexural Modulus	ISO 178	MPa (kpsi)	15000 (2200)
Flexural Strength	ISO 178	MPa (kpsi)	190 (27)
Notched Charpy Impact Strength	ISO 179/1eA	kJ/m <sup>2</sup>	11

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.  
 ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.  
 Test temperatures are 23°C unless otherwise stated.

**The above data are preliminary and are subject to change as additional data are developed on subsequent lots.**

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Property	Test Method	Units	Value
<b>Thermal</b>			
Deflection Temperature 1.80MPa	ISO 75-1/-2	°C (°F)	236 (457)
CLTE, Parallel -40 - 23°C (-40 - 73°F)	ISO 11359-1/-2	E-4/C (E-4/F)	0.16 (0.09)
23 - 55°C (73 - 130°F)			0.13 (0.07)
55 - 160°C (130 - 320°F)			0.07 (0.04)
CLTE, Normal -40 - 23°C (-40 - 73°F)	ISO 11359-1/-2	E-4/C (E-4/F)	0.54 (0.3)
23 - 55°C (73 - 130°F)			0.55 (0.31)
55 - 160°C (130 - 320°F)			0.98 (0.54)
<b>Flammability</b>			
Flammability Classification 0.75mm	UL94		V-0
<b>Temperature Index</b>			
RTI, Electrical 0.75mm	UL 746B	°C	75
RTI, Impact 0.75mm	UL 746B	°C	75
RTI, Strength 0.75mm	UL 746B	°C	75
<b>Other</b>			
Density	ISO 1183	kg/m <sup>3</sup> (g/cm <sup>3</sup> )	1760 (1.76)
Molding Shrinkage Normal, 2.0mm	ISO 294-4	%	0.5
Parallel, 2.0mm			0.1

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## Product Information

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Property	Test Method	Units	Value
<b>Processing</b>			
Melt Temperature Range		°C (°F)	270-290 (518-554)
Drying Time, Dehumidified Dryer		h	4
Drying Temperature		°C (°F)	120 (248)
Processing Moisture Content		%	<0.02

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