

DuPont™ Rynite® PET

thermoplastic polyester resin

PRELIMINARY DATA

Rynite® RE5264 NC010

Rynite® RE5264 NC010 is a 36% glass fiber reinforced, color stabilized, modified polyethylene terephthalate.

Property	Test Method	Units	Value
Mechanical			
Stress at Break	ISO 527	MPa (kpsi)	207 (30)
Strain at Break	ISO 527	%	2.4
Tensile Modulus	ISO 527	MPa (kpsi)	14000 (2030)
Notched Charpy Impact Strength	ISO 179/1eA	kJ/m ²	12
Unnotched Charpy Impact Strength	ISO 179/1eU	kJ/m ²	65
Thermal			
Deflection Temperature 1.80MPa	ISO 75-1/-2	°C (°F)	228 (442)
Melting Temperature 10°C/min	ISO 11357-1/-3	°C (°F)	246 (475)
Other			
Density	ISO 1183	kg/m ³ (g/cm ³)	1640 (1.64)
Molding Shrinkage	ISO 294-4	%	
Normal, 2.0mm			0.8
Parallel, 2.0mm			0.3

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.

ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.

Test temperatures are 23°C unless otherwise stated.

Shrinkage generated per ISO 294-4 based on 60 X 60mm end-gated plaques or ASTM D 955 based on 76 X 127mm (3 X 5in) end-gated plaques.

The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

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Property	Test Method	Units	Value
Processing			
Melt Temperature Range		°C (°F)	270-290 (520-555)
Melt Temperature Optimum		°C (°F)	280 (535)
Mold Temperature Range		°C (°F)	>130 (>265)
Mold Temperature Optimum		°C (°F)	140 (285)
Drying Time, Dehumidified Dryer		h	4
Drying Temperature		°C (°F)	120 (250)
Processing Moisture Content		%	<0.01

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