

Ravamid® A HI BK45

Polyamide 66
Industrial Quality Compound

Description:

Polyamide 66 Black, containing recycled material, high impact modified, also available Heat Stabilized (H) and UV Stabilized (UV)

General

Density	ISO 1183	1.09	g/cm ³
Linear mould shrinkage	ISO 2577	1.5	%

Thermal

HDT/A (1,82MPa)	ISO 75A	65	°C
Vicat softening point (B50 (50N))	ISO 306	190	°C

Mechanical

Charpy notched impact strength (23 °C)	ISO 179	13	kJ/m ²
Tensile stress at yield	ISO 527	50	MPa
Tensile stress at break	ISO 527	60	MPa
Elongation at break	ISO 527	60	%
Flex modulus	ISO 178	2000	MPa

Flammability

Flammability (3,2mm)	UL94	HB	
Flammability (1,6mm)	UL94	HB	
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	650	°C

Various

Humidity	ISO 960	≤0.25	%
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Remark:

Melt Volume Rate (275°C/1,2Kg) : 30 ml/10min

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. Ravago industrial quality compounds are totally or partially produced with non-prime quality ingredients. Even though the selection of the raw materials, the production and the quality control is being done following to the common best practices, it is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

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