

Sicoflex® S309

ABS
Prime Compound

Description:

ABS flame retardant grade PBDE free for extrusion

General

MFI (220°C/10kg)	ISO 1133	5	g/10min
Density	ISO 1183	1.18	g/cm³
Linear mould shrinkage	ISO 2577	0.3-0.5	%

Thermal

HDT/A (1,82MPa)	ISO 75A	80	°C
Vicat softening point (B50 (50N))	ISO 306	90	°C
Vicat softening point (A50(10N))	ISO 306	95	°C

Mechanical

Izod notched impact strength (23°C)	ISO 180/A	18	kJ/m²
Izod notched impact strength (-30°C)	ISO 180/A	5	kJ/m²
Tensile stress at yield	ISO 527	33	MPa
Tensile stress at break	ISO 527	30	MPa
Elongation at break	ISO 527	22	%
Flex modulus	ISO 178	2100	MPa

Flammability

Flammability (3,2mm)	UL94	V0	
Flammability (1,6mm)	UL94	V0	
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	960	°C
Glow wire ignitability temperature (1,2 mm)	IEC 60695-2-13	750	°C

Various

Surface resistivity	IEC 60093	1.00E+14	Ohm
Volume resistivity	IEC 60093	1.00E+13	Ohm.cm
Dielectric rigidity (Oil 1mm)	IEC 60243-1	30	kV/mm
CTI	IEC 60112	500	V

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. It is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

Ravago Group Headquarters

Moerenstraat 85A
B - 2370 Arendonk

Tel: +32 (0)14 67 25 11
Fax: +32 (0)14 67 20 12

www.ravago.com
manufacturing@ravago.com

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