



MATERIALS APPROVALS INDEX

May 26, 2005

**Wellman, Inc.
Engineering Resins Division
P. O. Drawer 188
Johnsonville, SC 29555
1-800-821-6022**

SPECIFICATION NUMBER

100-610
100-758
100-759
100-1051

51-8111-0984

1762-6201
M-1180
M-1199

NOTES
AMP**BABCOCK****BURROUGHS****DAIMLER CHRYSLER**
COPORATION

MS-DB 41 CPN 1076
MS-DB 41 CPN 1826
MS-DB 41 CPN 1899
MS-DB 41 CPN 1900
MS-DB 41 CPN 1938
MS-DB 41 CPN 1948
MS-DB 41 CPN 2043
MS-DB 41 CPN 2055
MS-DB 41 CPN 2055
MS-DB 41 CPN 2228
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MS-DB 41 CPN 2755
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MS-DB 41 CPN 2927
MS-DB 41 CPN 3069
MS-DB 41 CPN 3134
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MS-DB 41 CPN 3326
MS-DB 41 CPN 3546
MS-DB 41 CPN 3547
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MS-DB 41 CPN 3659
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MS-DB 41 CPN 3802
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MS-DB 41 CPN 3918
MS-DB 41 CPN 3958
MS-DB 41 CPN 3967
MS-DB 41 CPN 3985
MS-DB 41 CPN 4129
MS-DB 41 CPN 4210
MS-DB 41 CPN 4347
MS-DB 41 CPN 4347
MS-DB 41 CPN 4384
MS-DB 41 CPN 4384
MS-DB 41 CPN 4405
MS-DB 41 CPN 4514
MS-DB 451 CPN 3255
MS-DB 454 CPN 3425

(old CPN3667)

(old CPN3815)

(old CPN3246)

(old CPN3787)

(old MS-DB427 CPN2055)

(old CPN3255)

(old MS-DB451 CPN2605)

(old CPN4019)

DX-9 Black (Interior)
(old MS-DB444 CPN2927)

(old MS-DB451 CPN3069)

(old MS-DB451 CPN3134)

(old MS-DB451 CPN3319)

(old CPN3736)

(old MS-DB451 CPN3546)

(old MS-DB444 CPN3547)

(old MS-DB447 CPN3595)

(old MS-DB447 CPN3596)

(old MS-DB430 CPN3659)

DX-9 Black (Interior)

DX-9 Black (Interior)

DX-9 Black (Interior)

DX-9 Black (Interior)

PET

WELLMAN PRODUCT NUMBER

FR22F-N
FRGS25-66-N
GSF25/15-66
GF13-66 22LH-N

GF33A099 HRBK

220-N
FR22F-N
GS40-66 22L-N
GS25-66 22L-N

22LH-N
22LHI6 XE-NBK1
NY1599 BK
GF33-66 XE-NBK1
22L-N
22L-NBK1
GF33-66 XE-N
22LHI4 XE-GY1
22LHI6 XE-N
MR410 22H-NBK1
GF13-66 XE-NBK1
MR409 22H-NBK1
GF33A099HR-BK
MRGF25/15 42H-
MRGF25/15 42H-BKDX-9 (Interior)
MRGF25/15 42H-NBK1
EcoLon MRGF1616-BK
MR409 22H-NBK4
MRGF25/15 22H-NBK1
MR409 22H-N
MRGF25/15 42H-WBK (Exterior)
WE1349 BK1
GF20-60 XE-NBK1
GF43-66/6 XE-N
GF43-66/6 XE-NBK1
WE1408 BK
MRGF25/15 22H-N
GS25-66 22LH-NBK1
GS1684-WBK1 (Interior)
GSF25/15-66 22L-NBK1
GSF25/15-66 22L-N
42LH-WBK (Interior)
MR410 22H-N
MR410 22H-GY1
MRB40K004 WT1
GF33-66/6 XE-WBK (Exterior)
FRGF25-66-NBK3
MRGF3822 BK
EcoLon 2000-BK1
EcoLon MRGF1619-BK3
GF33-66 XE-
GF33-66 XE-BKDX-9 (Interior)
GF20-60 XE-
GF20-60 XE-BKDX-9 (Interior)
GF33-66/6 XE-BKDX-9 (Interior)
FRGS25-66-NBK3
MR410 22H-NBK1
WELLPET® MRGF102R-BK1

FORD MOTOR COMPANY

ESF M4D 78A	Replaced by SAE J1639 PA0222	42L-XE-N
ESB M4D 89A	Replaced by WSK-M4D663-A	GF33-66 XE-N1
ESF M4D 101-A		42LH-XE-N & NBK1
ESB M4D 133A		GF33-66 XE-N1
ESF M4D 150A		22L-N
ESB M4D 178-A	Replaced by SAE J1639 PA0171	22LHI6-XE-N
TYPE II		22LHI6-XE-NBK1
ESB M4D 189-A		GFT13-66 XE-N
		GFT13-66 XE-NBK1
ESB M4D 264-A	Replaced by SAE J1639 PA0171	22LHI6-XE-N
	Replaced by SAE J1639 PA0171	22LHI6-XE-NBK1
ESA M4D 267-A		22LHI6-XE-N
		22LHI6-XE-NBK1
ESE M4D 287-A		GF33-66 XE-N
ESE M4D 287-B		GF33-66 XE-N
ESH M4D 287-C	Replaced by SAE J1639 PA1166	(See PA1166)
ESF M4D 314-A	Replaced by SAE J1639 PA0222	42LH-NBK1
ESB M4D 314-B	Replaced by SAE J1639PA0121 (or PA0222)	21LH-N
ESF M4D 335-A		GF43-66 XE-N, -NBK1
ESE M4D 341-A1	PET	GF1030
ESE M4D 341-A1	PBT	9330GR N
ESA M4D 349-A	Replaced by SAE J1639 PA1112	GF13-66 XE-N
ESA M4D 349-B		GFT13-66 XE-NBK1
ESB M4D 353-A2		MR410 22H-N
ESB M4D 353-A3	JA6A Black (Interior)	MRGF25/15 42H-BKJA6A (Interior)
		MRGF25/15 42H-NBK1
ESB M4D 353-A7	Specification Obsolete, White	MRGF25/15 42H-N
ESB M4D 353-A7	Replaced by SAE J1639 PA1147	MRB40K004-WT1
	Replaced by SAE J1639 PA1147	MRGF25/15 22H-N
ESB M4D 354-A1	PBT	MRGF25/15 22H-NBK1
ESA M4D 359-A1	PBT	9330GR N
		9000GP
ESB M4D 366-A1		GS40-60 42L-NBK1
		GS40-60 42LH-N
ESB M4D 366-A2		GSF25/15 22L-N
		GSF25/15 22L-NBK1
ESA M4D 429-A3		MR340 42H-N, -NBK1
ESL M4D 533-A		GF33-66/6 XE
WSS M4D 628-A2		FRGS25-66-NBK3
WSK M4D 642-A		GF1398 BK12
WSH M4D 669-A2		GF13-66 22LH-NBK1
WSK M4D 706-A2		XT1668-BK1
WSK M4D 719-A		MRGF3820 N
		MRGF3820 BK
		MRGF3822 BK
WSS M4D 719-A2		EcoLon MRGF1518 BK, -BK3
WSS M4D 719-A2	JA6A Black (Underhood)	EcoLon 2000-BK1
WSK M4D 822-A		MRGF25/15 42H-N,-NBK1
		MRGFX 1393-N

WSS M4D 822-A2 WSS M4D 822-A4 WSK M4D 823-A	JA6A Black (Interior)	MRGF25/15 42H-BKJA6A (Interior) EcoLon MRGF1616-BK MRGF25/15 22H-N MRGF25/15 22H-NBK1 EcoLon MRGF1619 BK3, -BK5 GF1768-BK1 GF1768-BKJA6A (Interior) NY1599 BK 21LH-N, NBK4 NY1599-BK 22L-N, NBK1 22LHI6 XE-N, NBK1 XT1561-BK 42LH XE-N, NBK1 42LH-N, NBK1 42L XE-N, NBK1 GF13-66 XE-N, NBK1 GF13-66 22LH-NBK1 GF33-66 XE-N, NBK1 GFT13-66 XE-N, NBK1 MR409 22H-N, NBK1, NBK3 MR410 22H-N, GY1
WSS M4D 951-A2 WSS M4D 986-A	JA6A Black (Underhood)	
SAE J1639 PA0121 SAE J1639 PA0121	JA6A Black (Interior)	
SAE J1639 PA0121Z6 SAE J1639 PA0171	See Note 1	
SAE J1639 PA0222		
SAE J1639 PA0222Z6 SAE J1639 PA1112		
SAE J1639 PA1116 SAE J1639 PA1122 SAE J1639 PA1137		
SAE J1639PA1137 Z1Z2Z3	See Note 1	EcoLon MR1660-BK
Z1: Fogging SAE J1756, 3 hours @ 100 C and 1 hour post conditioning at 23 C. No beads or crystals allowed. Min. reading of 70. Z2: Contains at least 25% post consumer recycled content. Z3: Odor, SAE J1351 rating 2 max.		
SAE J1639 PA1166 SAE J1639 PA1247 SAE J1639 PA1816	See Note 1	GF33AO99 HRBK EcoLon MRGF1616-BK GF33-66/6 XE-NBK1 GF33-66/6 XE-WBK
<u>Ford ASTM Callouts</u>		
D4000 PA120R37A32170 D4000 PA226R40A42270 D4000 PA120G33A53480	See Note 1	MRGF25/15 22H-NBK1 MRGF25/15 42H-NBK1 GF33-66 22LH- GF33-66 XE- MR259 22LH-N
D400PA0120M25GA132KB070PA050UA 36.0		
D4000PA022R30KD098PM004UM071YI 190ZZ1 where Z= 25% post consumer nylon content and Z1= Density per ISO 1183 of 1.34-1.40 g/cm3		EcoLon MRGF1878-BK1
D4000PA022R30KD098PM004UM071YI 190ZZ1 where Z= 25% post consumer nylon content and Z1= Density per ISO 1183 of 1.34-1.40 g/cm3	JA6A Black (Underhood)	EcoLon MRGF1878-BKJA6A
D4000PA018G15FJ000KD081UM035ZZ0 1where FJ000=100 mm/minute maximum burn rate and ZZ01 = complies with Ford WSS-M99P9999-A1:2003.		GFT15N050-BK2
D5927 TPES0210R35A47350AA002	See Note 1	MRGF102-BK1

Note 1: The following materials have been approved by Ford and are in current usage, but do not show on the Ford Approved Source List.

GENERAL ELECTRIC

A17B4A5
A17B28A1
A17B28A2
A17B28B1
A17B28B2
A17B28C1
A17B28C2

22L-N
GS25-66 22L-N
GS25-66 22L-NBK1
GS40-66 22L-N
GS40-66 22L-NBK1
GSF25/15-66 22L-N
GSF25/15-66 22L-NBK1

**GENERAL MOTORS
CORPORATION**

GMP.PA66.002
GMP.PA66.003
GMP.PA66.003
GMP.PA66.005

White

GFT15N050-N2, -BK2
MRGF25/15 22H-N, -NBK1
MRGF1351-WT01
22L-N
22L-NBK1

GMP.PA66.007
GMP.PA66.007

MR409 22H-N, -NBK1
MR409 22H-NBK3

GMP.PA66.011
GMP.PA66.011

WE1304 N
WE1304 BK1

GMP.PA66.012
GMP.PA66.013
GMP.PA66.015
GMP.PA66.016
GMP.PA66.017
GMP.PA66.018

SGCO13 NBK1
GF33-66 XE-N, -NBK1
22LHI6 XE-N, -NBK1
GFT33N051-N
GFX1624-BK(PTFE)
22LH-N
22LH-NBK4
GF13-66 XE-N, -NBK1
XT1561 BK
EcoLon 2000-BK1
SGC013-BK1
GF33A099 HR N, -NBK1
GFT13-66 XE-N, -NBK1, -WT1
FRGF25-66-N, -NBK3
MR410 22L-N5, -NBK5
MR410 22H-N, -NBK1
MR410 22H-GY1
MRB40K004 WT1
GSF25/15-66 22L-N, -NBK1
XT1627-WBK2

GMP.PA66.020
GMP.PA66.038R BB
GMP.PA66.042R
GMP.PA66.049R
GMP.PA66.054
GMP.PA66.057
GMP.PA66.058
GMP.PA66.060
GMP.PA66.069

Gray
White

GMP.PA66.070
GMP.PA66.074
GMP.PA66.074
GMP.PA66.075
GMP.PA66.076
GMP.PA66/6.002
GMP.PA66/6.003
GMP.PA66/6.003
GMP.PA66/6.004
GMP.PA66/6.004
GMP.PA66/6.008

848 Black (Exterior)

167A Ebony (Interior)

167A Ebony (Interior)

XT1627-WBK848 UV (Exterior)
GS40-66 22L-N, -NBK1
GF13-66 XE-N, -NBK1
GF33-66/6 XE-N, -NBK1
GF43-66/6 XE-N, -NBK1
GF43-66/6 XE-BK167A (Interior)
GF33-66/6 XE-WBK (Exterior)
GF33-66/6 XE-BK167A (Interior)
GFT33N051-N2, NBK2

GMP PA6.001

167A Ebony (Interior)
848 Black (Interior)

MRGF25/15 42H-N1/WE1705
MRGF25/15 42H-BK167A (Interior)
MRGF25/15 42H-BK848 (Interior)
GF14-60 XE-N, -NBK1
42LH XE-N, -NBK1
GF30-60 XE-N, -NBK1
MR410 42H-N, -NBK1
EcoLon MRGF1616-BK
MRGF25/15 42H-N, -NBK1

GMP PA6.006
GMP PA6.008
GMP PA6.009
GMP PA6.011 BB
GMP.PA6.012
GMP PA6.012

APOPS #0329-01

GMP PA6.013	848 Black (Interior & Exterior)	MRGF25/15 42H-WBK (Exterior)
GMP.PA6.013		MRGF25/15 42H-WBK (Interior & Exterior)
GMP PA6.014		GS40-60 42L-N, -NBK1
GMP PA6.025		MR340 42H-NBK1, -N
GMP PA6.030		MR409 42H-NBK3
GMP PA6.033		42L-XE-N, -NBK1
GMP PA6.034		GFT1700-N1
GMP PA6.035		MRGF30/10 42H-N, -NBK1
GMP PA6.042		GFX1356 BK01
GMP PA6.046R		MRGF25/15 42H-NR, -NBK1R
GMP PA6.047R		42LH-N, -NBK1
GMP.PETP.003	PET	MRGF102-BK1

GM ASTM CALLOUTS

GM 7001M PA66(A5,A22,A42,A43,A64,DC1100,FX X,G20,K620,L400,M228,R90,SA1190,Z) FXX=Melting Point by DSC at 10C/min of 255-265C Z= Copper Heat Stabilizer of 65 PPM min.	GLASS GUIDES	22LHI3 XE-NBK1
GM 7001-M PA66(A5,A22,A42,A64,DC1110, G20,K550,MB180,R100,U5,VE90,Z) Z=MULTIAXIAL IMPACT OF 40J MINIMUM AT MAXIMUM LOAD @ 6.6 M/SEC, 30 OF 30 DUCTILE AT 23C	BULB SOCKETS FOR GUIDE	XT1486-N; -BK
ASTM D4000 PA0120KD044PM018UM034YI095Z01Z 02Z03Z04 ,where Z01=filler hollow glass bubbles, Z02=density .90+/- .02, Z03=ash 33+/- 4%, Z04=viscosity 1.45-1.85	FLOAT MATERIAL	GB1430-N
GM7001-M PA66/6(A22,A42,A47,A64,BA625,BJ615, DD1480,K1350,M940,R52,S210,Z) where Z=Physical property determination done per GM standard ISO procedures.		MRGF1882-BK1

BUICK MOTOR DIVISION

88PL 5037 (PL20)		MRGF25/15 42H-NBK1
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CHEVROLET MOTOR DIVISION

CMP NY001 AB,BB,CB,DB	can be certified	22L-N
CMP NY005 AB,BB,CB,DB	can be certified	22LH XE-N
CMP NY010 AA	can be certified	GF43-66 XE-N
CMP NY019 AA	can be certified	GF13-66 XE-N
CMP NY019 AA	Contact Technical Service	GF13-66 22LH-N
CMP NY020 AA	can be certified	GF13-66 XE-NBK1
		GF13-66 22LH-NBK1
CMP NY021 AA	can be certified	GF13-66 XE-N
	can be certified	GF13-66 22LH-N
CMP NY022 AA,BB,CA,DA	can be certified	GF33-66 XE-N1
	can be certified	GF33-66 XE-N
	can be certified	GF33-66 22LH-N
CMP NY023 AB	can be certified	GF33-66 XE-N1
	can be certified	GF33-66 XE-N
CMP NY024 AA,BA,CA,DA	can be certified	GF33-66 XE-N
	can be certified	GF33-66 22LH-N

CMP NY025 AA	can be certified can be certified	GF33-66 XE-NBK1 GF33-66 22LH-NBK1
CMP NY026 AA		GFT13-66 XE-N GFT13-66 XE-NBK1
CMP NY028 AA CMP NY029 AA CMP NY033 AA,CA CMP NY033 AA CMP NY033 BA		GFT33N051 GFT33N051 MRB40K004 WT1 MR410 22H-N MR410 22H-NBK1
CMP NY035 AA	can be certified can be certified can be certified	GF33-66 XE-N1 GF33-66 NE-N GF33-66 22LH-N
CMP NY138 AA CMP NY050 AB,BB,CB,DB CMP NY051 AB,BB,CB,DB CMP NY052 AA CMP NY053 AA CMP NY055 AA CMP NY056 AA CMP NY056 AA	Contact Technical Service Contact Technical Service can be certified can be certified Contact Technical Service Contact Technical Service	MRB40K004 WT1 42L-XE-N 42L-XE-NBK1 42LH-XE-N 42LH-XE-NBK1 42L-XE-N, -NBK1 22L-XE-N1 22L-N 22L-NBK1
CMP NY057 AA CMP NY058 AA	Contact Technical Service	22LH-XE-N 42LH-XE-N 42LH -XE-NBK1
CMP NY065 AA	can be certified can be certified	GF43-66 XE-N, -NBK1 GF43-66/6 XE-N, -NBK1
CMP NY073 AA CMP NY074 AA	can be certified can be certified can be certified	MR329 22H-N GF13-66 22LH-N, -NBK1 GF13-66 XE-N, -NBK1 GF14-60 XE-N, -NBK1 22LHI6 XE-N GF30-60 XE-N, -NBK1
CMP NY076 AA CMP NY078 AA	can be certified	
CMP NY084 AA	can be certified can be certified can be certified can be certified can be certified can be certified	GF33-66 XE-N1 GF33-66 22LH-N, -NBK1 GF33-66 XE-N, -NBK1 GF33-66/6 XE-N, -NBK1 GF30-60 XE-N, -NBK1 GF33-66 XE-N, -NBK1 GF33-66/6 XE-N, -NBK1 GF30-60 XE-N, -NBK1 GF33-66 XE-N, NBK1 MR409 22H-NBK1 MR409 22H-NBK3 MRGF25/15 42H-N, NBK1 GF13-66 XE-N, NBK1 22LH XE-N GFT13-66 XE-N, NBK1 GSF25/15-66 22L-N, -NBK1 MRGF25/15 22H-N MRGF25/15 22H-NBK1
CMP NY085 AA		
CMP NY087 AA CMP NY094 AA CMP NY094 AA,BA,CA CMP NY095 AB CMP NY097 AA CMP NY102 AB,BB,CB,DB CMP NY104 AA CMP NY108 AA CMP NY111 AA	can be certified Contact Technical Service	
CMP NY119 AA CMP NY131 AA CMP NY132 AA		MR410 42H-NBK1 or Nat. WE1304 BK1 or Nat. MR410 42H-N MR410 42H-NBK1 MR340 42H-N MR340 42H-NBK1 MR410 22H-N MR410 22H-NBK1
CMP NY133 AA		
CMP NY138 AA		

CMP NY138 AA
CMP NY138 AA

MR410 22H-GY1
MRB40K004 WT1

DELPHI CHASSIS SYSTEMS

M-2964
MX-856

MRGF30/10 42H-N
GS40-66 22L-N, -NBK1

DELPHI ENERGY AND ENGINE MANAGEMENT SYSTEMS

M-4028
M-4101
M-6029
M-6074

GS40-66 22L-NBK1
FRGF25-66-N
FRGF25-66 NBK3
GF33-66 XE-NBK1

DELPHI INTERIOR SYSTEMS

DX300103
DX300137
DX300140
DX300141
DX300179
DX300180
DX300182
DX300183
DX300184
DX300185
DX300186
DX300187
DX300188
DX300194
DX300195
DX300196
DX300197
DX300198
DX300199
DX300200
DX300293
DX300317
DX300376
DX300382

GF43-66/6XE-N, -NBK1
GF33-66/6 XE-WBK
42LH-N, -NBK1
MRGF25/15 42H-N1/WE1705
GF13-66 XE-N, -NBK1
22LHI6 XE-N, -NBK1
MR409 22H-N, -NBK1, -NBK3
22L-N, -NBK1
MRGF30/10 42H-N, -NBK1
MRGF25/15 42H-N, -NBK1
42L XE-N, -NBK1
MR410 22H-N, -NBK1, -GY1
GFT13-66 XE-N, -NBK1
GFT15N050-N2, -BK2
MR410 42H-N, -NBK1
42LH XE-N, -NBK1
GF14-60 XE-N, -NBK1
GF30-60 XE-N, -NBK1
MR410 22L-N5, -NBK5, -GY5
SGC013-NBK1
GF33-66 XE-N, -NBK1
XT1627-WBK2
MRGF25/15 42H-WBK
MRGF25/15 22H-N; -NBK1

GUIDE CORPORATION

PMS NY1 (MG2567)
PMS NY3
PMS NY5 (MG2361)
PMS NY5 (MG2435)
PMS NY15 (MG2750)
PMS NY15 (MG2992)

22LH-NBK4
GF13-60 42LH-N
MRGF30/10 42H-N
MRGF30/10 42H-NBK1
MR410 22H-NBK1
MR410 22H-GY1

DELPHI THERMAL SYSTEMS **DELPHI THERMAL SYSTEMS**

6-9-40-256
SD2-214 para. 4.1
SD2-214 para. 4.7

MR410 22H-N
MR410 22H-N
MR410 42H-NBK1

DELPHI AUTOMOTIVE SYSTEMS

M2205-001

21U-NBK1

DELPHI SAGINAW STEERING SYSTEMS

7828532
26097807

MRGF30/10 42H-N, -NBK1
GF43-66/6 XE-BK167A

VISTEON

VAM-PA012100-U00BKM

NY1599-BK

XEROX

29-0115
29-0182
M-1180
M-1199

GSF25/15 22L-NBK1
GS40-66 22L-N
FR22F-N
GS40-66 22L-N
GS25-66 22L-N

The above customer specifications and approvals are subject to change without notice. Please contact your Wellman representative for assurance of specification compliance.

ASTM SPECIFICATIONS

ASTM D4000/D4066

Typical callouts for some
Wellamid materials

PA0111
PA 0115
PA0121
PA0131
PA0171
PA0212
PA0222
PA0232
PA0110,B45150,F34
PA0110,G25,A21140,F24
PA0110,G25,A32280,F34
PA0110,G25,A21120
PA0110,G40,A22140
PA0120,G40,A22180
PA0120,G13,A32280
PA012G25
PA0120,G33,A53480
PA0120,G33,A53480
PA0120,G43,A54580
PA0120,M25,A21220
PA0120,M40,A22240
PA0120,M40,A22160
PA0120,R40,A33270
PA0170,G13,A21470
PA0210,G40,A22120
PA0220,G33,A43470
PA0220,M34,A22230
PA0220,M40,A22160
PA0220,R40,A33170
PA0220,R40,A32270

220, 22L
21L
22LH
22LN2
22LH14
420-XE, 42L-XE
42LH-XE
42LN2-XE
FR22F
FRGS25-66
FRGF25-66
GS25-66 22L
GS40-66 22L
GSF25/15 22LH
GF13-66 XE
GF25-66 XE-NBK1
GF33-66 XE
GF33-66 22LH
GF43-66 XE
MR259 22LH
MR409 22H
MR410 22H
MRGF25/15 22H
GFT13-66 XE
GS40-60 42L
GF30-60 XE
MR340 42H
MR410 42H
MRGF25/15 42H
MRGF30/10 42H