

PRODUCT INFORMATION

Glass fiber Reinforced Grade

KOCETAL[®] GF704

Kocetal GF704 is glass fiber reinforced grade for high strength and stiffness.

Property	Test Method	Units	Value
Physical			
Melt Index	ASTM D1238	g/10min	14.0
Specific Gravity	ASTM D792	-	1.57
Shrinkage	ASTM D955	%	0.7
Water Absorption 23 °C, Equilibrium 60%RH	ASTM D570	%	0.2
Thermal			
Melting Point	ASTM D1525	°C	166
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		°C	165
HDT/A 1.82 MPa (18.6 kg/cm ²)		°C	162
Vicat Softening Temperature	ASTM D1525	°C	
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁵ cm/cm·°C	4
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23 °C	ASTM D638	MPa (kg/cm ²)	1,240
Tensile Elongation 23 °C	ASTM D638	%	7
Flexural Strength 23 °C	ASTM D790	MPa (kg/cm ²)	1,885
Flexural Modulus 23 °C	ASTM D790	MPa (kg/cm ²)	64,820
Notched Izod Impact Strength 23 °C	ASTM D256	J/m (kg cm/cm)	6
Rockwell Hardness M scale	ASTM D785	-	88
Electrical			
Surface Resistivity	ASTM D257	× 10 ¹⁶ Ω	1
Volume Resistivity	ASTM D257	× 10 ¹⁴ Ω cm	1
Dielectric Strength	ASTM D149	kV/mm	19
Dielectric Constant	ASTM D150	-	3.7
Dielectric Dissipation FactorConstant 10 ⁶ Hz	ASTM D150	-	0.006

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