

## PRODUCT INFORMATION

Glass fiber reinforced Grade

# KOPA<sup>®</sup> KN133G50BL

Polyamide 6 resin

Glass fiber reinforced, Black grade

Property	Test Method	Units	Value
<b>Physical</b>			
Specific Gravity	ASTM D792	-	1.50
Shrinkage	ASTM D955	%	0.4~0.5
Water Absorption 23°C, Equilibrium 60%RH	ASTM D570	%	0.3
<b>Thermal</b>			
Melting Point	ASTM D3418	°C	220
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa ( 4.6 kg/cm <sup>2</sup> )		°C	212
HDT/A 1.82 MPa ( 18.6 kg/cm <sup>2</sup> )		°C	210
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 <sup>-4</sup> cm/cm·°C	0.3
Flammability	UL 94		HB
<b>Mechanical</b>			
Tensile Strength 23°C	ASTM D638	MPa (kg/cm <sup>2</sup> )	214(2180)
Tensile Elongation 23°C	ASTM D638	%	7.5
Flexural Strength 23°C	ASTM D790	MPa (kg/cm <sup>2</sup> )	334(3400)
Flexural Modulus 23°C	ASTM D790	MPa (kg/cm <sup>2</sup> )	13250(135000)
Notched Izod Impact Strength 23°C	ASTM D256	J/m (kg cm/cm)	198(20)
Rockwell Hardness R scale	ASTM D785	g/cc	120
<b>Electrical</b>			
Arc Resistance	ASTM D495	sec	130
Dielectric Constant	ASTM D150	10 <sup>6</sup> Hz	3
Dielectric Strength	ASTM D149	KV/mm	21

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**KOLON PLASTICS, Inc.**

KOLON TOWER, 1-23, BYULYANG-DONG, GWACHEON-CITY GYUNG GI-DO, KOREA

More information : [www.kolonplastics.com/enghome](http://www.kolonplastics.com/enghome)