KOLON PLASTICS, INC.

PRODUCT INFORMATION

Glass Riber Reinforced, Halogen Fee Flame Retardant Grade

KOPA® KN332G25VF

Polyamide 66 Compound resin,
G/F 25% reinforced, Halogen Free flame resistant

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.34
Shrinkage	ASTM D955	%	0.3-0.5
Water Absorption 23℃, Equilibrium 60%RH	ASTM D570	%	0.9
Thermal			
Melting Point	ASTM D3418	℃	260
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm^2)		℃	250
HDT/A 1.82 MPa (18.6 kg/cm^2)		℃	240
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10^{-4}cm/cm·℃	0.2
Flammability (1/32")	UL 94		V0
Mechanical			
Tensile Strength 23℃	ASTM D638	MPa (kg/cm^2)	127(1300)
Tensile Elongation 23℃	ASTM D638	%	6.5
Flexural Strength 23℃	ASTM D790	MPa (kg/cm^2)	216(2200)
Flexural Modulus 23℃	ASTM D790	MPa (kg/cm^2)	7649(78000)
Notched Izod Impact Strength 23℃	ASTM D256	J/m (kg·cm/cm)	78(8.0)

The information provided in this data sheet is based on our present state of knowledge and is estimated by KOLON PLASTICS, Inc. This information should not be used as guaranteeing specification limits. KOLON PLASTICS, Inc. make no warranty and liability in connection with any use of this information.

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